Laminate

VETRONITE PGS

- **High Pressure Laminate with good mechanical and electrical properties**
- **"Low smoke" material, especially suitable for aircraft and aeronautics**
- **Approved acc. to Airbus specification ATS 1000.001 / FAR 25853**

	Unit	Value	Test norm
Mechanical properties			
Flexural strength	MPa	380	ISO 178
E-modulus	MPa	20000	ISO 178
Notched impact strength (Charpy), //	kJ/m²	40	ISO 179
Compressive strength // at 23°C	MPa	200	ISO 604
Compressive strength ⊥ at 23°C	MPa	450	ISO 604
Tensile strength	MPa	250	ISO 527
Electrical properties			
Insulation resistance after immersion in water	Ohm	1.00E+9	IEC 62631-3-3
Breakdown voltage // 90°C in oil	kV	20	IEC 60243-1
Electric strength ⊥ 90°C in oil	kV/mm	6	IEC 60243-1
Relative permittivity at 1 MHz		5.0	IEC 60250
Comparative tracking index CTI		200	IEC 60112
Thermal properties			
Temperature index (TI)	TI	120	IEC 60216
Thermal conductivity	W/m.K	0.3	ISO 8301
Linear expansion coefficient //	1.0E-6/K	15	ISO 11359-2
Physical properties			
Density	g/cm³	1.90	ISO 1183
Water absorption	mg/%	40 / 0.2	ISO 62

Description
Vetronite PGS is a laminate based on phenolic resin and glass fabric.

Specifications

IEC/DIN EN 60893	PF GC 201
DIN 7735	HGW 2072 (*)
BS 3953	PF-2 (*)
NEMA LI-1	G-3

(*) no longer valid since March 2003

RoHS Directive
Hazardous products listed in the EU-directive 2011/65/EU (RoHS-directive), annex II and amendment 2015/863/EU are not used as ingredients in this material.

Colour
Brown

Applications
Electrical insulation
Aeronautics and aerospace
Telecommunications

Form of delivery
Sheet formats:
1170 x 1070 mm
2070 x 1070 mm (up to 40 mm thick)
4300 x 1300 mm (untrimmed)
Size tolerance 0 / - 30 mm

Thickness range 0.2 to 50 mm
Thickness tol. acc. to DIN EN 60893-3-6

Also available as panels or machined parts.
Other dimensions and thicknesses on request.

Machining
Machining with carbide or diamond tools.
For water jet cutting we recommend adding silica sand to the water and drill through-holes prior to machine.

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