

THE GUND COMPANY

MANUFACTURERS & FABRICATORS OF ENGINEERED MATERIAL SOLUTIONS

NEMA G-12 (G-11H) PTFE Coated

Glass Epoxy Laminate

NEMA G-12 (G-11H) with a PTFE coating is a high-pressure laminate manufactured from a glass cloth substrate impregnated with a high-temperature epoxy resin system and a thin layer of PTFE bonded to the surface to enhance friction properties. This grade meets or exceeds all specifications for NEMA G-11 and G-12 with a higher temperature rating exceeding 180°C. PTFE-coated G-12 is excellent for applications requiring a low coefficient of friction and improved wear properties such as generator creepage strips and retaining ring insulation.

The Gund Company custom fabricates insulation materials to the exact specifications and drawings specified by our customers. We offer our customers the proper product for their specific application. A variety of dimensions and diameter sizes are available. Though the standard color is green, product colors vary according to material type.

	ASTM/IEC		
ROPERTIES	Test Method	Units	Typical Values
- Density	ISO 1183/A	lbs/in ³ (g/cc)	0.069 (2.0)
Moisture Absorption: 0.125"	ISO 62/1	%	0.5
ā			
Heat Resistance	IEC 216	°C	180
<u>щ</u>			
F			
- Tensile Strength: Lengthwise (0.125")	ISO 527	PSI (MPa)	34,000 (240)
Compressive Strength: Lengthwise	ISO 604	PSI (MPa)	50,760 (350)
Tensile Strength: Lengthwise (0.125") Compressive Strength: Lengthwise Compressive Strength: Crosswise Flexural Strength: 23°C Elexural Strength: 150°C	ISO 604	PSI (MPa)	72,500 (500)
Flexural Strength: 23°C	ISO 178	PSI (MPa)	58,000 (400)
Σ Flexural Strength: 150°C	ISO 178	PSI (MPa)	3,100 (220)
J Dielectric Strength: Perpendicular @ 23°C	IEC 243	V/mil (kV/mm)	512 (20)
Comparative Tracking Index	IEC 112	СТІ	180
Comparative Tracking Index			
W			

LAMINATE SHEET AVAILABILITY

THICKNESS 0.031 - 0.625 (in.) **SHEET SIZE** 40 x 125 • 48 x 36 (in.)

LAMINATE SHEET AVAILABILITY (SI)

THICKNESS 0.787 - 15.860 (mm) **SHEET SIZE (SI)** 102 x 318 • 122 x 91 (cm)

The data supplied are typical values. They are not to be considered specification values. All of the information, suggestions, and recommendations about these properties and uses of the products herein are based on tests and data believed to be accurate; however, the final determination regarding the suitability of any material described herein for the contemplated application, the manner of such use, and whether the use infringes any patents is the sole responsibility of the user. There is no warranty - expressed or implied - including, without limitation, warranties of merchantability or fitness for a particular purpose. Under no circumstances shall we be liable for incidental or consequential loss or damage.



THE GUND COMPANY

MANUFACTURERS & FABRICATORS OF ENGINEERED MATERIAL SOLUTIONS

MARKETS



Switchgear

Electronics

Power Generators

Motor Applications

Transformers

Metals Processing

Military/Aerospace

Oil & Gas

Medical

Space

OUR EXPERTISE IS YOUR COMPETITIVE ADVANTAGE

The Gund Company provides a wide range of material solutions from rigid, glass epoxy composites to high-temperature, silicone sponges.

We take a consultative approach to understanding your application by working with your engineers and buyers to find materials that fit the application. By understanding the most important material properties, we often find cost-reduction opportunities. Our Application Engineering Teams have decades of material experience and look forward to working with you on your upcoming project.

Material Families:

- Thermoset Rigid Laminates and Composites
- Flexible Laminates, Papers, Films, and Felts
- Thermoplastic Materials
- **Elastomeric Materials**

Our Manufacturing Capabilities Include:

- Compression Molding
- Pultrusion
- Filament & Convolute Wound Tube •
- Infusion & B-Stage Composites Lay-up and Molding
- Injection Molding •
- Extrusion of Thermoplastics

Our Engineering Capabilities Include:

- Custom Material Development
- Resin Formulation
- Laboratory Testing
- Comparative Materials Evaluation



THE GUND COMPANY GLOBAL FOOTPRINT - LOCAL SERVICE



www.thegundcompany.com | World HQ: 314-492-4800

Electric Vehicles