



THE GUND COMPANY

MANUFACTURERS & FABRICATORS OF ENGINEERED MATERIAL SOLUTIONS

BMC/DMC PD20 For Standoff Insulators

Item:	BMC/DMC for Standoff Insulators
Description:	Bulk Molding Compound (BMC) / Dough Molding Compound (DMC) are polymeric composite materials made of a mixture of unsaturated polymer resin, processing additives, cross linked catalyst, shrink control polyester, mold release agent, fire retardant agent, color pigments, inorganic fillers, and glass chops. It strong mechanical and electrical insulating properties make it an ideal material for supporting bus bars or other live electrical components. The material is compression molded into a variety of shapes which commonly include metallic inserts such as
UL File #:	Raw Materials: E249670 / Finished Parts: UL E354884

Key Characteristics	Test Method	Values	PLC	Units
Specific Gravity	ASTM D-792	1.9		--
Glass Contents	--	20		%
Water Absorption (24 hours)	ASTM D-570	0.15		%
Tensile Strength	ASTM D-638	400		Kgf/cm2
Flexural Strength	ASTM D-790	900		Kgf/cm2
Izod Impact Strength	ASTM D-256	250		J/m
Compressive Strength	ASTM D-695	1,500		Kgf/cm2
Dielectric Strength	ASTM D-149	10		kV/mm
Comparative Tracking Index	IEC-60112	> 600	0	V
Track Resistance	ASTM D-2303	> 600		Minutes
Dry Arc Resistance	ASTM D-495	> 180		Seconds
Flammability Index	UL 94	V-0		--
Glow Wire Ignition Temp (Thickness > 3mm)	IEC-60695-2-13	960		°C
Hot Wire Ignition Test	ASTM D-3874	> 120	0	Seconds
Relative Temperature Index,	UL - 746B	130		°C
Mechanical Strength (Thickness - 3mm)	UL - 746B	105		°C
Hight Voltage Arc Tracking Rate	UL - 746A	< 10	0	mm/min
High Current Arc Ignition	UL - 746A	> 120	0	mean # of arcs
Material Group	IEC - 60601	1		--
Pollution Degree	IEC - 60950	3		--
Insulation Class	as per NEMA	B		--
Working Temp	--	-40 - 135		°C

AS9100C Certified | ISO/AS9100 Certified QMS | RoHS Compliant | ITAR Compliant

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