

## THE GUND COMPANY

MANUFACTURERS & FABRICATORS OF ENGINEERED MATERIAL SOLUTIONS

# Rotoguard® Slot Liner®





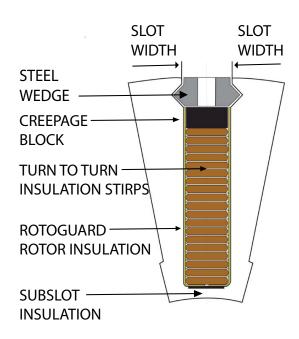
The Gund Company has been fabricating slot liners for over 20 years to meet the needs of the generator industry. The Gund Company utilizes processes that meet AS9100C (Aerospace), as well as the ISO9001:2015 to ensures a high-quality slot liners. Our product, RotoGuard® Slot Liner, providies uniform thickness and straightness in a seamless length up to 30' (9 meters). RotoGuard® Slot Liners are available in five standard configurations as well as a variety of custom configurations to meet customer's specifications. Each part is 100% inspected for quality and continuity can be hipot tested up to 20kV.

Common shapes: L's, U's, with Step, Club Foot, and specialty shapes available upon request.

24/7 SERVICE
QUALITY PARTS
KITTING SERVICES
ON-TIME DELIVERY
NEXT DAY SHIPPING
RAPID PROTOTYPING
EXPERT KNOWLEDGE
MATERIAL ON-HAND
EMERGENCY RESPONSE
REVERSE ENGINEERING

USA: 314.423.5200





CONTACT OUR CUSTOMER SERVICE TEAM FOR A SOLUTION TODAY!



#### ISO: 9001-2015 Certified

#### **General Specifications**

Dimensions:	Standard Inside Radius	.100" +/010"	2.54 +/25 mm				
	Radius Range Available	.027"125"	.7 - 3.2 mm				
	Angle	90 +/- 3° Standard					
	Max Leg Dimensions	7" x 1.8" +/008	177.8 x 45.7 +/2 mm				
	Available Thickness	.030"125" +/003"	.78 mm - 50.8 mm +/076 mm				
	Shapes	Standard "U" and "L" shapes are available. Custom shapes available upon request.					
Construction:	Type 0	All Epoxy Glass					
	Туре І	Glass - Nomex® - Glass					
	Type II	Nomex® - Glass - Nomex®					
	Type III	Glass - Nomex® - Glass - Polyimide - Glass - Nomex® - Glass					
	Type IV	Nomex® - Glass - Polyimide - Glass - Nomex®					
	Type N	Nomex®					
	Special Requests	Custom construction available to meet most customer requests					

Key Characteristics <sup>1</sup>	Units	Test Method	Condition	Type 0	Туре І	Type II	Type III	Type IV	Type N
Apparent Density	g/cm¹	ASTM D-792	А	2.0	1.7	1.7	1.6	1.7	1.08
Water Absorption	%	ASTM D-570	D-24/23	0.4	1.3	4.0	1.5	3.7	
Tensile	ksi	ASTM D-638	А	32.9	26.6	18.3	26.0	17.5	15.6
Floreral Strongth	ksi	ASTM D-790	А	87.70	54.70	50.60	65.20	60.10	
Flexural Strength			E-1/160 T160	46.60	50.60	32.70	52.50	41.40	
Dielectric Strength	V/mil	ASTM D-149	А	1,050	1,050	1,400	1,200	1,200	680
Permittivity		ASTM D-150	А	4.6	4.2	3.8	4.2	3.8	3.7
Dissipation Factor		ASTM D-150	А	0.03	0.02	0.02	0.022	0.02	0.007
Compressive Strength (1/2")	ksi	ASTM D-695	А			40	48		
Thermal Conductivity	W/(m.K)	ASTM E-1461		0.25 - 0.21	0.23 - 0.19	0.25 - 0.21	0.25 - 0.21	0.24 - 0.20	0-20 - 0.14
Comparative Tracking Index		IEC-60112		200	200	250	200	250	250

<sup>&</sup>lt;sup>1</sup> Indicates a thickness of 0.050"





### Dimensioning of U's and L's

A - In or mm X- In or mm

B - In or mm Y - In or mm

C - Degree (if not 90) Z - Degree (if not 90)

Ri - In or mm Ri - In or mm

L- Length In or mm for both U's and L's