

## THE GUND COMPANY

MANUFACTURERS & FABRICATORS OF ENGINEERED MATERIAL SOLUTIONS

## Engineering Resource

TRANSFORMER MATERIAL COMPARATIVE DATA SHEET

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Product Grades	The Gund. Co	Kraft Paper	S2S Hardboard	Pressboard	Ranprex Laminated Wood	HP1 Low Power Factor	G-10	G-11	Threaded Rods & Nuts	Nomex®	Dogbone (Rod) NTR N155/N220	GPO-3	APO-1	N155	N220	U205	Standoff Insulators	Filament Wound Tube	T (Int
	NEMA	1221	9225		22	HP1	G-10	G-11	1944	Q1740	122	GPO-3	GPO-1	GPO-1	GPO-1	1221	120	=	
	IEC		:				EPGC 201	EPGC 203			1	UPGM 203	UPGM 202	UPGM 201	UPGM 201				
Construction		Cellulosic Paper	Compressed Wood Fiber (Cellulosic)	Cellulosic Board	Compressed Wood Veneers	Paper Phenolic	Glass Epoxy	Glass Epoxy	Glass Polyester	Aramid Paper	High Temp Pultruded Glass Fiber	Glass Polyester	Glass Polyester	High- Temp Glass Polyester	High- Temp Glass Polyester	Glass Polyester	Glass Polyester	Glass Epoxy	
Standard Thickness Available	ln.	0.008- 4.000	0.125, 0.187, 0.220	0.008- 4.000		0.125- 2.000	.006- 5.00 0		; <del>**</del> :	.0006, .0012		0.118- 2.000	0.031- 2.000	0.031- 2.000, 0.118- 1.500	0.031- 2.000, 0.118- 1.500	0.118- 2.362	44		soducts to fit
	mm	0.2- 101.6	3, 4.75, 5.6	0.2- 101.6		3.18, 50.8	0.15- 127	-	S==3	0.02, 0.03		3- 50.8	0.79- 50.8	0.79- 50.8, 3- 50.8	0.79- 50.8, 3- 50.8	3- 60			n enct to vacious
Mechanical Properties	Units																		:
Tensile Strength, Lengthwise	ksi	14	6.6	14		21		41	(me)	.083	60	9	9.5	12	11	21.75	5.6	***	1
Compressive Strength	ksi	30	12.7	30	75	45	77	70	55	iee.	45	33	33	40	32	60	21.3	20	
Flexural Strength, LW	ksi	20	6.2	20	160	33	80	80	60	F##3	80	23	20	26	32	37.7	12.8	**	Š
Shear Strength	ksi	12.8	6.4	12.8	277	1771	25	1.075	105	5770	3	13	13	7.5	12	177.	.777	77.	£
IZOD Impact Strength, LW	ftlbs./in.		1.6		41	2	15	11			40	9.3	8.5	9.5	11.0	54.72	4.68	FE	5
Electrical Properties	Units				15														]
Arc Resistance	Seconds	420		11	:22		130	144	22		222	192	180	150	180	-227		22	و
Dielectric Strength		700	362	700		680	485	485	40	3,650	***	550	450	450	550	13,000	10,000	250	Ė
Breakdown Voltage	kV	40	44	40	22	45	50	.22	5843	7440	70	50	> 40	30	50	38	34	223	
Physical Properties	Units																		
Specific Gravity	g/cc	1440	0.9		æ	1.51	1.85	1.91	144	1994	1.9	1.80	1.84	1.84	1.69	1.9	1.9	1.8	
Thermal Properties	Units																		
Relative Temperature Index	°C					105	130	180		220	155, 220	130	130	155	210	155	130	130, 180	
Flame Resistance	Class	UL 94 HB	100	UL 94 HB	3	(**)	UL 94 HB	UL 94 HB	ASTM D-635	UL94 V-0		UL 94 V-0	UL 94 HB	UL 94 V-0	E323105	UL 94 V-0	UL 94 V-0	UL 94 HB	

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