

THE GUND COMPANY

Manufacturers & fabricators of engineered material solutions

Item:	N180 Sheet, glass reinforcement laminate						
Description:	N180 Sheet is a high temperature glass reinforced laminates designed for downhole applications where components are under high compressive and shear stress. These grades can be easily machined into frac components such as pressure rings and cones.						
Availability:			English Units (in)	SI Units (mm/cm)			
	Laminate Sheets:	Thickness:	0.031 - 2.000 0.118 - 1.500	0.78 - 60 ^(mm) 3 - 38.1			
	Laminate Sheets.	Sheet Size:	36 x 72 48 x 96	91.4 - 182.8 121.9 - 243.8			
	Fabricated Parts:	The Gund Company custom fabricates composite frac materials to the exact specification and drawings of our customers.					

Key Characteristics	Test Method	Units - English (SI)	N155 Typical Values	N180 Typical Values
Standard Color*			White	Black
Density		lb/in³ (g/cc)	0.066 (1.83)	0.069 (1.91)
Water Absorption (0.125")	ASTM D-570	%	0.25	0.25
Tensile Strength	ASTM D-638	psi (MPa)	12,000 (83)	16,000 (110)
Compressive Strength, Flat-Wise	ASTM D-695	psi (MPa)	40,000 (276)	46,000 (317)
Flexural Strength Length-Wise Cross-Wise	ASTM D-790	psi (MPa)	26,000 (179) 22,000 (152)	29,000 (200) 32,000 (221)
IZOD Impact Strength, Edge-Wise	ASTM D-256	ft-lbs/in	9.5	12
Shear Strength	ASTM D-732	psi (MPa)	17,000 (117)	18,000 (124)
Thermal Class		°F (°C)	311°F (155°C)	356°F (180°C)

* Custom colors available upon request

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