



THE GUND COMPANY

Manufacturers & fabricators of engineered material solutions

Item:	NEMA Grade G-11/G-11H		
Description:	NEMA Grade G-11 materials are continuous filament woven fiberglass sheet bonded with high temperature epoxy resin. The material has the ability to maintain excellent mechanical, electrical, and physical properties at elevated temperatures to 180°C. NEMA G-11 from The Gund Company is RoHS and REACH compliant to ensure reliability, safety, and consistency.		
Standards:	NEMA LI-1: Grade G-11	IEC 60893: EP GC 308 & 203 (sheet) IEC 61212: EPGC22 (tube)	
Availability:	Laminate Sheets:	English Units (in)	SI Units (mm/cm)
	Thickness:	.010 to 5.0	0.25 to 127 (mm)
	Standard Sheet Sizes:	30 x 48, 48 x 60, 48 x 96, 48 x 120	76 x 122, 122 x 152 122 x 244, 122 x 305 (cm)
	Fabricated Parts:	The Gund Company custom fabricates insulation materials to the exact specifications and drawings of our customers. ¹	
	Convolute Tubing:	NEMA Grade G-11 is available in an infinite number of inner diameter/outer diameter combinations as per customer requirements	

¹ Currently there is no standard for NEMA G-11 Tube. All properties meet G10 Class H (180°C) and EPGC22

Key Characteristics	Units - English (SI)	Typical Values
Standard Color	--	Green ²
Specific Gravity	lbs./in ³ (g/cc)	0.069 (1.9)

² Custom colors available upon request

Engineering Properties

Key Characteristics	Test Method	Units - English (SI)	Typical Values
Tensile Strength (0.125") - LW	ASTM D-638	ksi (MPa)	41 (283)
Compressive Strength - <u>L</u> (0.500")	ASTM D-695	ksi (MPa)	70 (483)
Flexural Modulus (0.062") LW CW	ASTM D-790	ksi (GPa)	4,200 (29) 4,000 (27.6)
Coefficient of Thermal Expansion	--	"/°C x 10 ⁻⁶	10
Comparative Tracking Index (0.125")	ASTM D-3638	V	180
Dielectric Strength (0.062") Condition A, Oil	ASTM D-149	V/mil	485

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Material Data Sheet

NEMA Grade G-11

NEMA LI-1 G-11 Required Properties

Key Characteristics	Test Method	Units	NEMA Required	Typical Values
Breakdown Voltage (0.062") // Condition A Condition D-48/50	ASTM D-149	kV	45.0 min 40.0 min	>50 >50
Permittivity @ 1MHz (0.125") Condition A Condition D-24/30	ASTM D-150	--	5.20 5.40	4.7 4.8
Dissipation Factor@ 1MHz (0.187") Condition A Condition D-24/30	ASTM D-150	--	0.025 max 0.035 max	0.014 0.017
IZOD Impact Strength (0.125") LW Condition E-48/50 CW Condition E-48/50	ASTM D-256	ft.-lb/in Notched	7.0 min 5.5 min	11 10
Flexural Strength (0.062") LW Condition A LW Condition A LW Condition E-150-T150	ASTM D-790	ksi (MPa)	60.0 (414) min 50.0 (345) min 30.0 (207) min	80.0 (552) 70.0 (486) 40.0 (276)
Bonding Strength (0.500") Condition A Condition D-48/50	ASTM D-229	Lb (kg)	1,600 min 1,500 min	2,200 (998) 2,000 (907)
Moisture Absorption (0.062")	ASTM D-570	%	0.25 max	0.01
Flammability (0.250")	UL94	Class	HB	VO ³

³ G-11H from The Gund Company is VO at 0.25" and greater thickness. Below this thickness is HB

IEC 60893 EPGC 308 Required properties

Flammability	Test Method	Units	IEC Required	Typical Values
Flexural Strength LW Condition A LW Condition E-150/T-150	ISO 178	MPa	340 min 170 min	486 276
Charpy Impact Strength	ISO 180	kJ/m ²	34 min	45
Perpendicular Electric Strength (90°C in Oil, 1.5mm)	IEC 60243-1	kV/mm	13 min	15
Parallel Breakdown Voltage (Stepped 90°C in Oil, 3mm)	IEC 60243-1	kV	35 min	>45
Insulation Resistance (After Water Immersion)	IEC 60167	MΩ	5 x 10 ⁴ min	>10 ⁷
Thermal Endurance	IEC 60216	°C	180	180
Water Absorption (4mm)	ISO 62	mg	19 max	4.2